

Service Bulletin

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Telephone (714) 727-1990



Category 14	Applicable Model/s 1988-1989 626/MX-6	Subject WIND NOISE	Bulletin No. 064/89 Issued 4/11/89 Revised
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DESCRIPTION

If you receive a complaint of any of the conditions listed below, perform repairs applicable to the complaint.

This bulletin includes information previously published in Service Bulletins, Category 14, No.s 051/88 and 055/88.

NOTE:

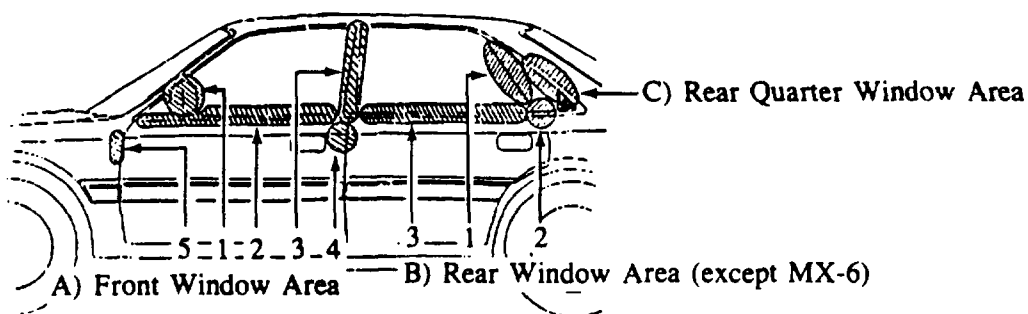
Repair parts for this bulletin are available as a kit for each model described.

Condition of Complaint:

- A) Wind noise at front door area during high speed driving
- B) Wind noise at rear door corner area
- C) Wind noise/fluttering noise at rear corner window area

NOTE:

For examples of areas mentioned, see illustration below.



IMPORTANT Service and Parts Managers should read this bulletin carefully, sign and convey all information to those concerned.

Signature _____

Signature _____

015013

Service Manager

Parts Manager

Number: 064/89	Date Issued: 4/11/89	Date Revised:
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VIN OF PRODUCTION CHANGE

A) Front Window Area

- | | | | |
|----|--|--------------------|-------------------|
| 1. | 626 & MX-6 (Produced in Japan) | JM1GD★★★★ K1709751 | August 1, 1988 |
| | MX-6 (Produced in the U.S.A.) | 1YVGD31★★ K5208028 | October 1, 1988 |
| 2. | 626 & MX-6 (Produced in Japan) | JM1GD★★★★ J1573274 | March 1, 1988 |
| | MX-6 (Produced in the U.S.A.) | 1YVGD31★★ J5115722 | May 1, 1988 |
| 3. | Production change has not been made yet. | | |
| 4. | 626 & MX-6 (Produced in Japan) | JM1GD★★★★ J1566220 | February 1, 1988 |
| | MX-6 (Produced in the U.S.A.) | 1YVGD31★★ J5113045 | April 1, 1988 |
| 5. | MX-6 (Produced in Japan) | JM1GD31★★ K1709751 | August 1, 1988 |
| | MX-6 (Produced in the U.S.A.) | 1YVGD31★★ K5204343 | September 1, 1988 |

B. Rear Window Area (except MX-6)

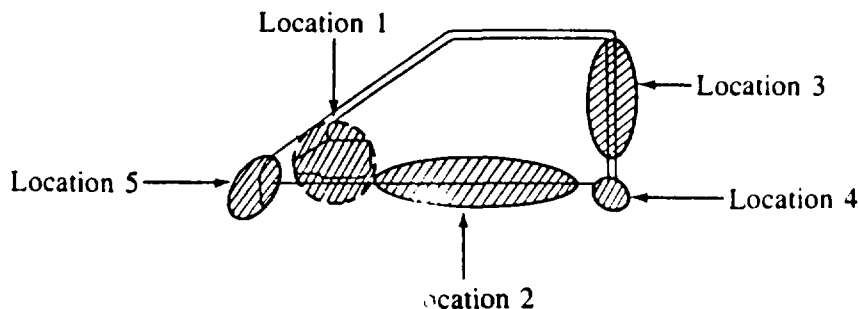
- | | | | |
|---------|--|--------------------|---------------|
| 1. & 2. | 626 4-Door & 5-Door | JM1GD★★★★ J1573274 | March 1, 1988 |
| 3. | Production change has not been made yet. | | |

C. Quarter Window Area

- | | | |
|-------------------------------|--------------------|------------------|
| 626 4-Door & 5-Door | JM1GD★★★★ J1559572 | January 1, 1988 |
| MX-6 (Produced in Japan) | JM1GD31★★ J1566220 | February 1, 1988 |
| MX-6 (Produced in the U.S.A.) | 1YVGD31★★ J5113045 | April 1, 1988 |

REPAIR PROCEDURES

Condition A: Wind Noise at Front Door Area During High Speed Driving



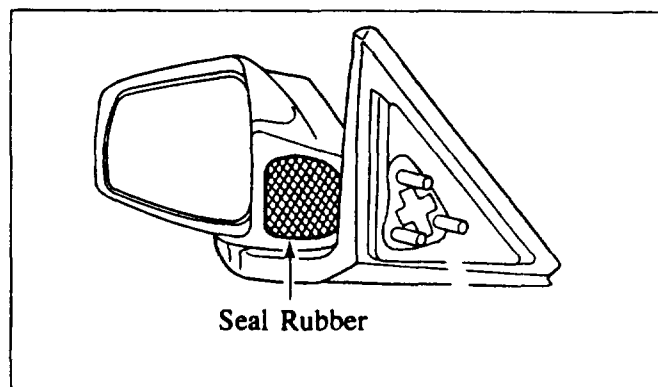
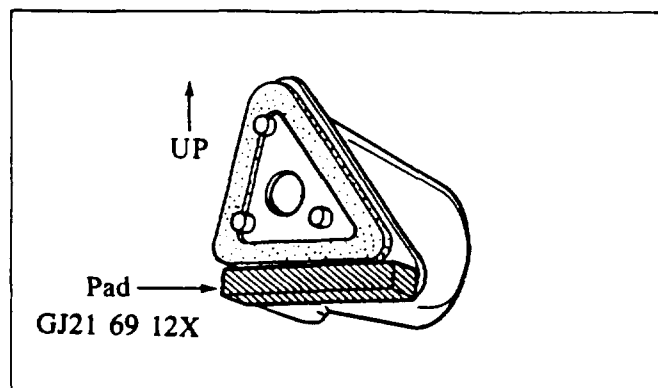
LOCATION 1 (DOOR MIRRORS)

A. Manual & Powered Mirrors.

1. Using a flat screwdriver, carefully pry the inner sail garnish out of its position. (Start prying at top corner of sail garnish, then work downward).

CAUTION: Take care not to break the fastening tab at the bottom of the sail garnish.

2. Remove mirror and install pad on lower side of base as shown in the illustration.
3. Install seal rubber.
P/N GJ25 69 11X (RH)
P/N GJ25 69 17X (LH)

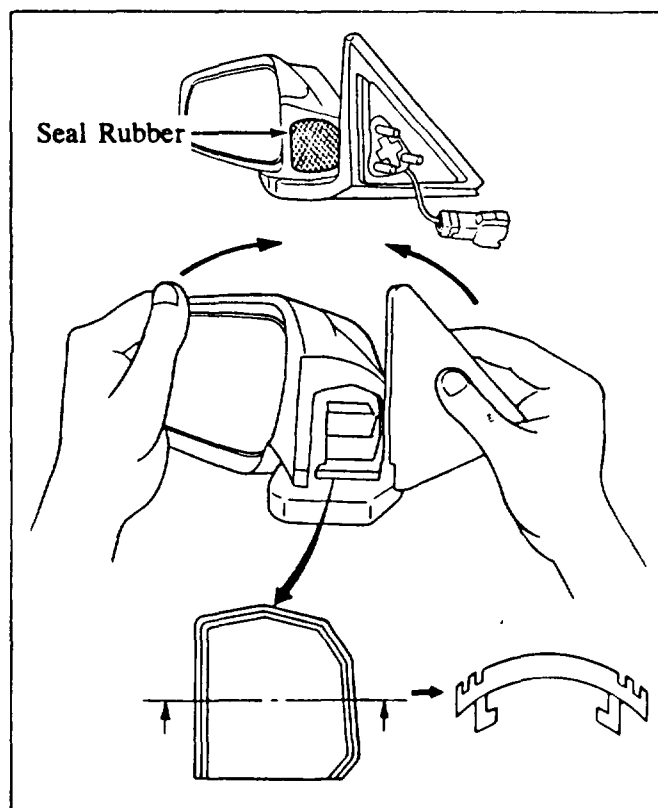


B. Power Mirror

- 1) Remove seal rubber.
- 2) While holding mirror assembly between thighs, push the assembly in the direction indicated by the arrows shown in the illustration and install new seal rubber.

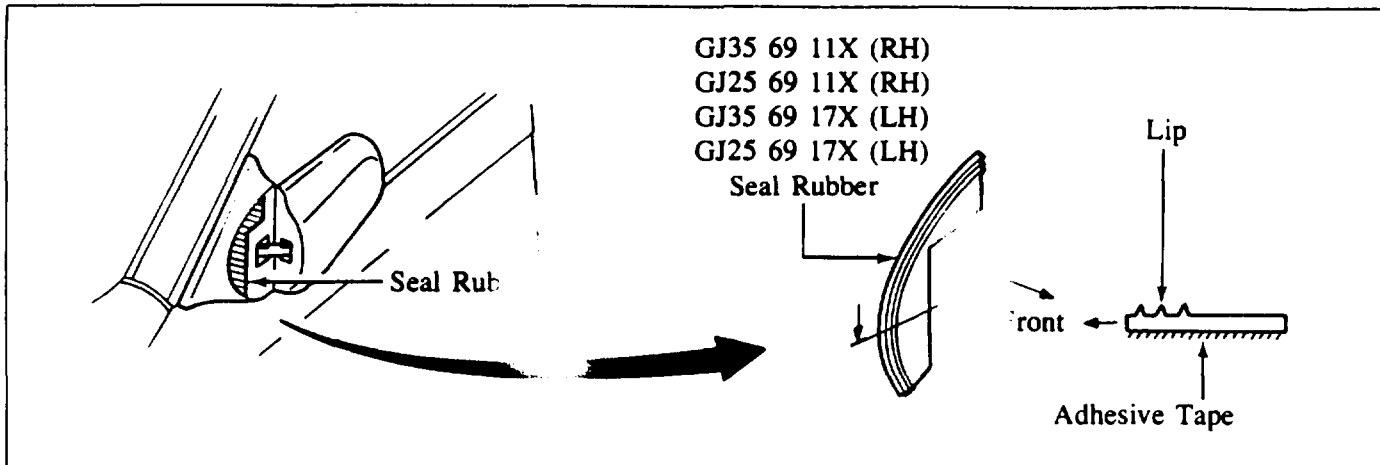
Seal Rubber:
P/N GJ35 69 11X (RH)
P/N GJ35 69 17X (LH)

- 3) Move assembly in the direction opposite that described in step 2), and confirm proper position of seal rubber.



C. Manual Mirror

Add respective (right and left) seal rubber to the mirror base.



LOCATION 2 (GLASS INNER WEATHERSTRIP - ALL DOORS)

1. Remove door trim.
2. Replace glass inner weatherstrip with new strip.

NOTE:

New strip has an added length in the lip area.

MX-6

P/N GJ21 58 821B (RH)

GJ21 59 821B (LH)

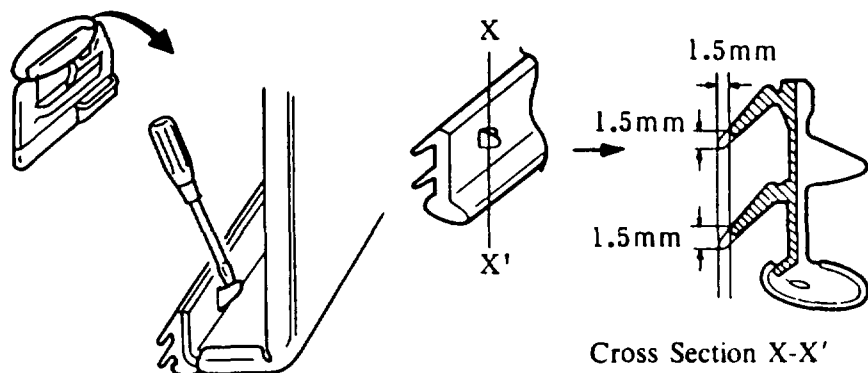
4-Door Sedan & 5-Door Hatchback

P/N G211 58 821A (Front RH)

G211 59 821A (Front LH)

G211 72 821B (Rear RH)

G211 73 821B (Rear LH)



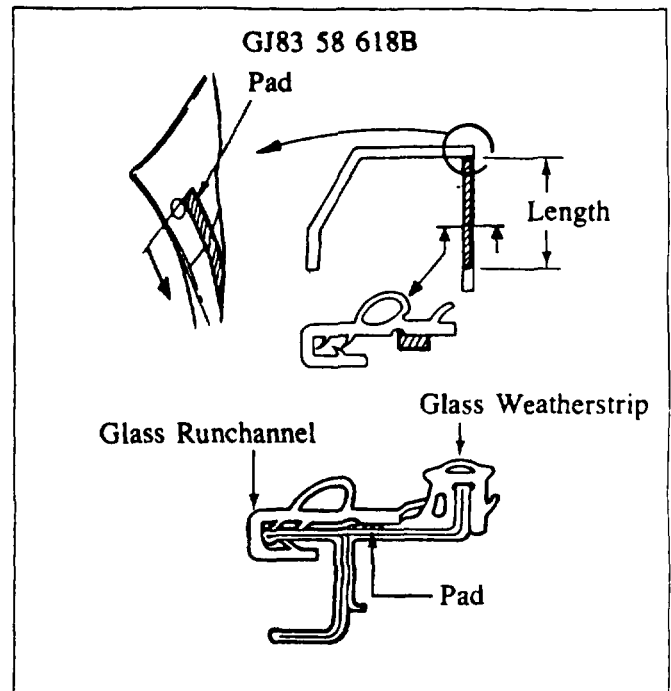
3. If item 4 repair is to be performed, do not reinstall the door panel yet; otherwise reinstall the door panel.

LOCATION 3: GLASS RUN CHANNEL (Front Door)

1. Lower window all the way.
2. Pull back the glass run channel as shown.
3. Attach the pad strip to the back of the glass run channel from the circled area.

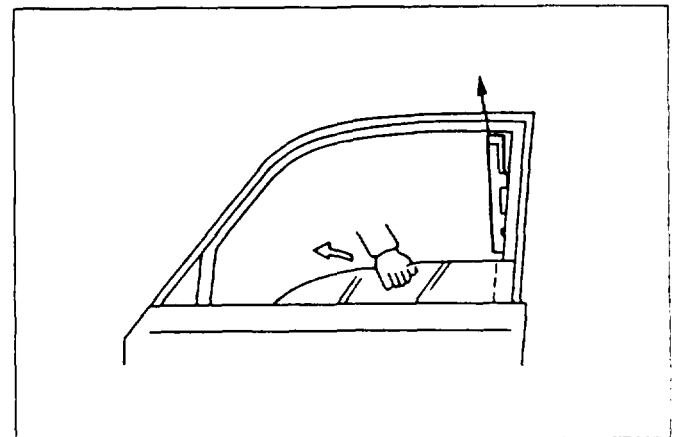
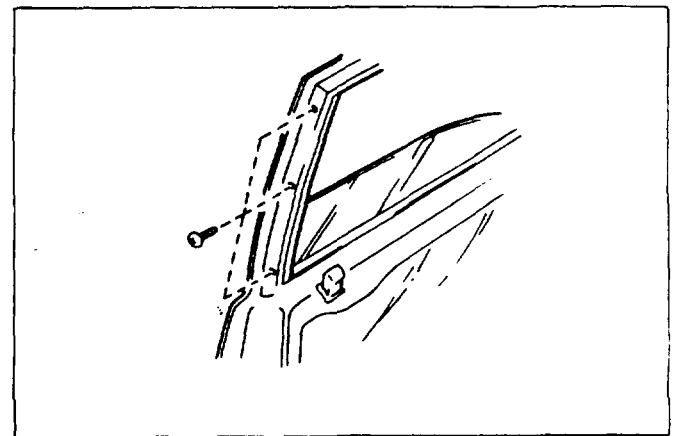
Pad Size:

Length = 400 mm
Thickness = 2 mm
Width = 10 mm



LOCATION 4: GLASS GUIDE RAIL (Front Door)

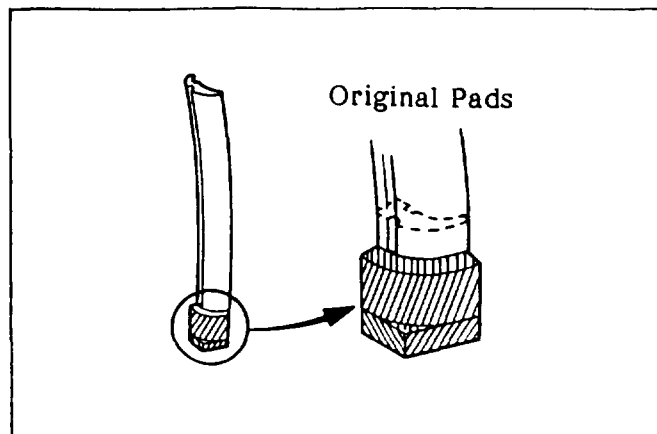
1. Remove the 3 screws which secure the glass guide rail and remove door panel.
2. Pull the glass guide rail toward the inside of the window frame and up. Move the window glass toward the front of the vehicle as shown.



3. Remove the original glass guide rail pad and replace it with a new one.

A) Install the glass rail pad so that the top of the pad is 30 mm from the bottom of the guide rail (see illustration).

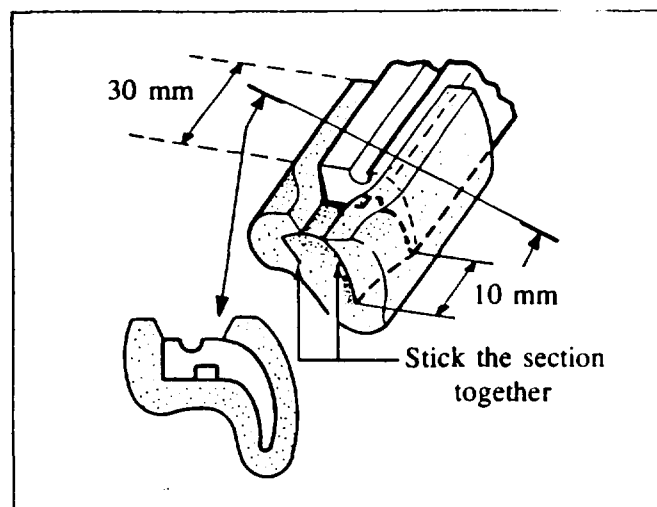
(P/N GJ21 58 619)



B) The remaining length of the pad (10 mm) should be pinched so that the sides stick together.

4. Reinstall glass guide rail and door panel.

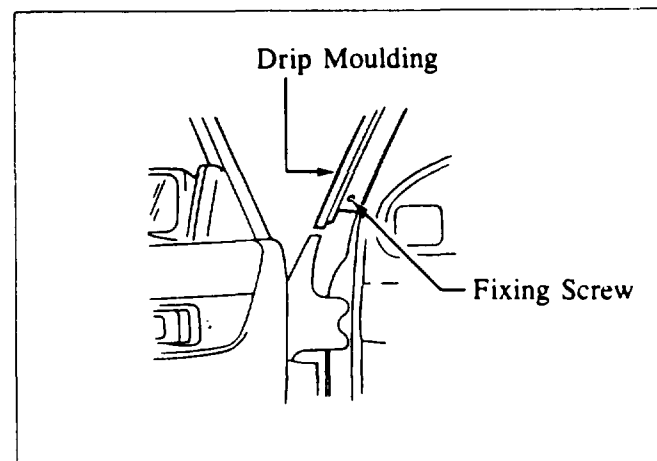
CAUTION: For ease of installation door glass must be up approximately 4 in.



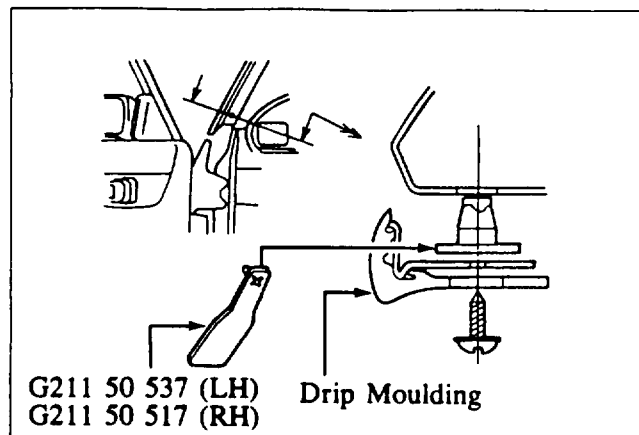
LOCATION 5: "A" PILLAR AREA

1. 4 & 5-Door Models

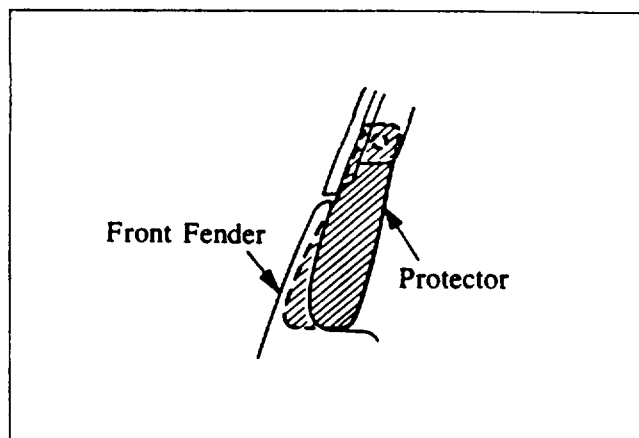
- A) Open front door and remove the fixing screw from the lower side of the drip molding.
- B) For 4 & 5-Door models, remove original screw boss from pillar and discard.



- C) Install a protector between the drip molding and the "A"-pillar.

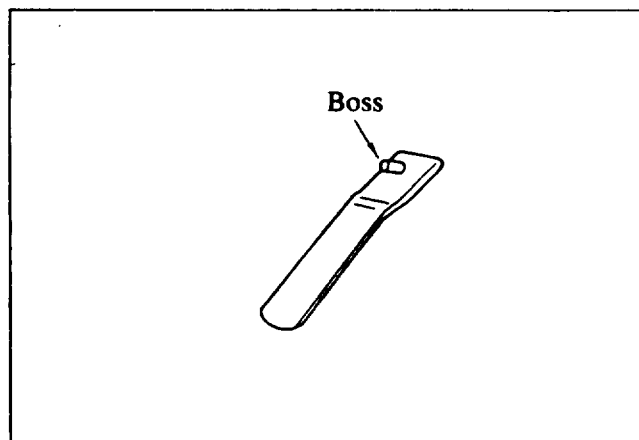


- D) Reinstall the fixing screw and insert the protector inside the cavity of the front fender.



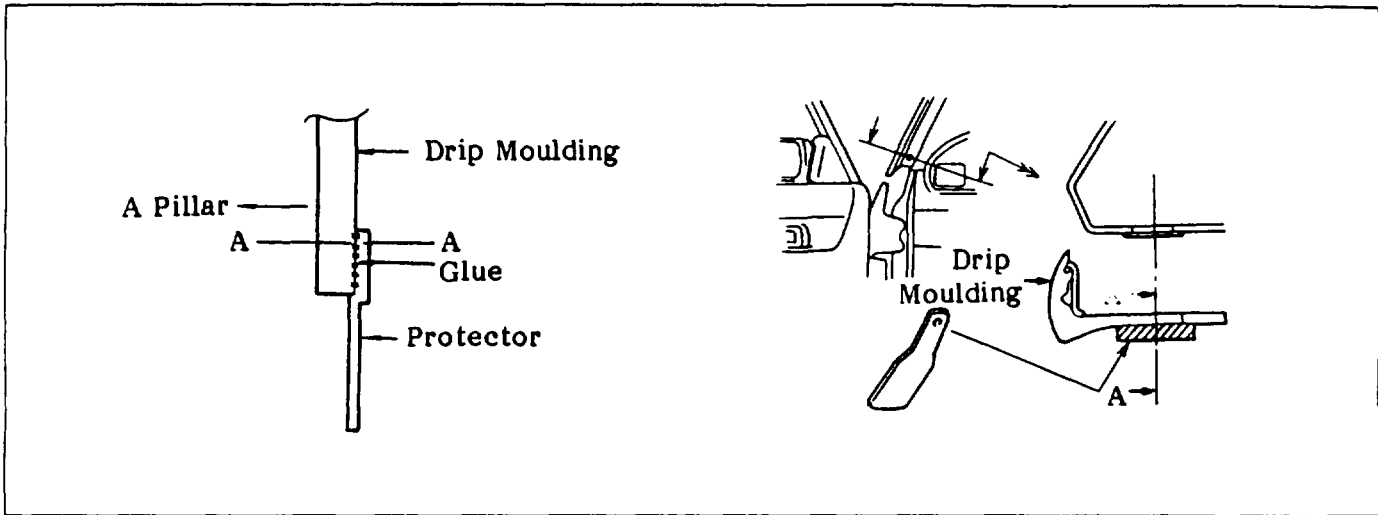
2. MX-6

- A) Cut the boss off of the protector.

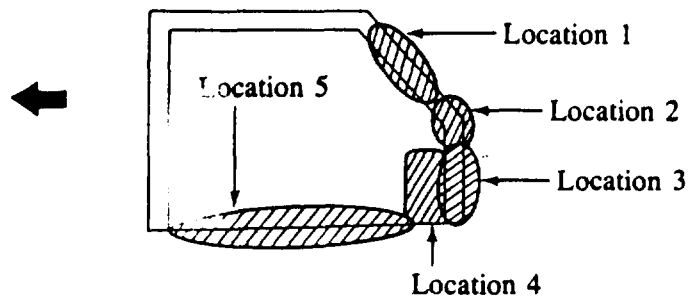


B) Glue the protector to the drip molding as shown.

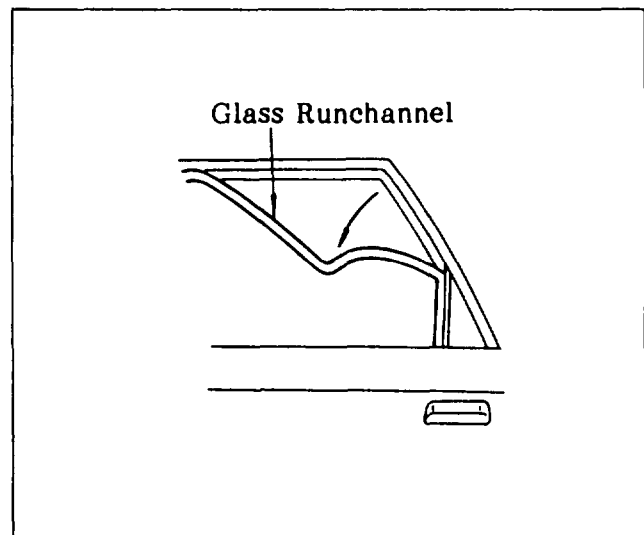
C) Insert protector into cavity in fender.



Condition B: Wind Noise at Rear Door Corner Area



1. Lower window all the way.
2. Pull off the rear corner section of the glass run channel.



3. Fold up the glass weatherstrip (see illustration [Location 1 portion]) and install a pad as indicated by the circle in the illustration.

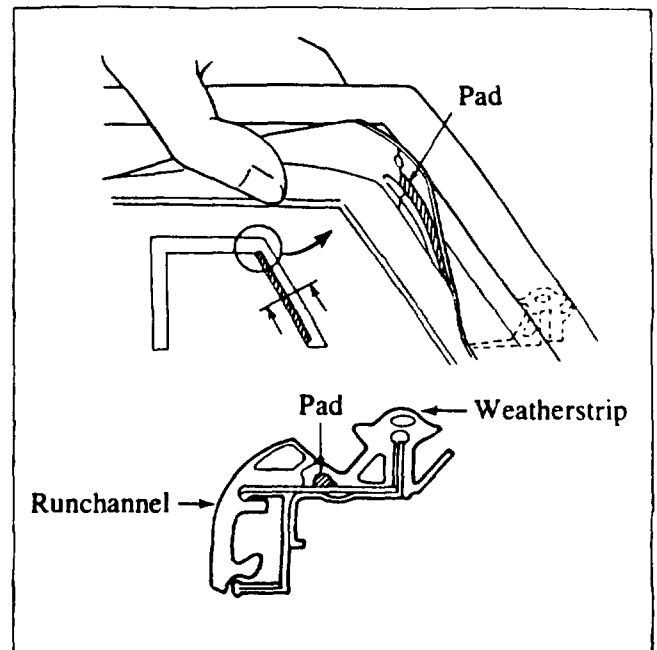
Reinstall the Glass Runchannel

Pad Length

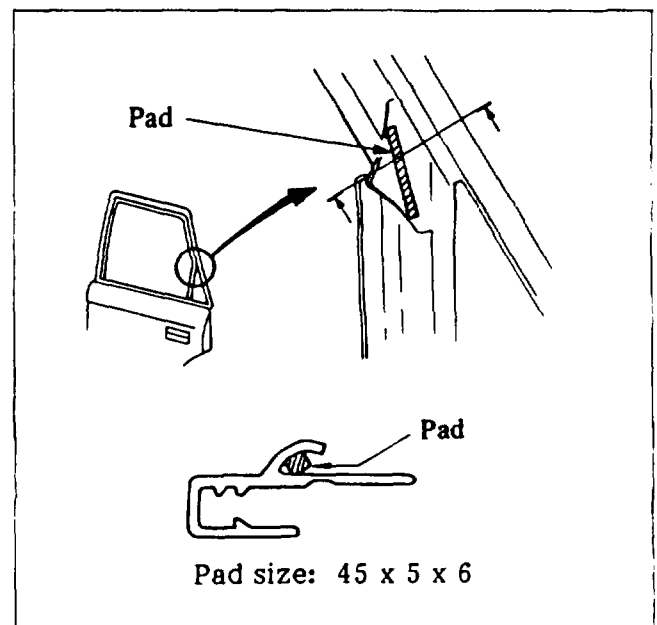
- 4-Door Sedan = 257 mm
(P/N GK59 72 618B)
- 5-Door Hatchback = 286 mm
(P/N G306 72 7F1A)

Pad Thickness = 3 mm

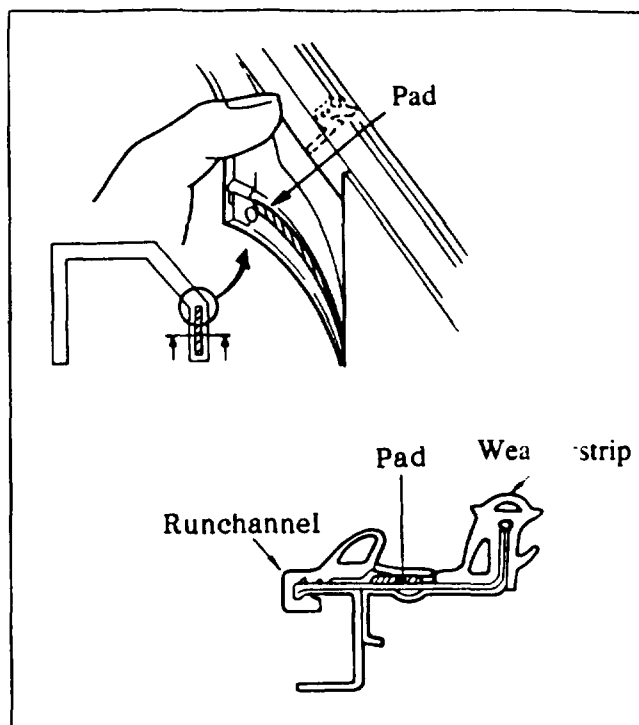
Pad Width = 5 mm



4. Install a pad (P/N GK59 72 619) on the reverse side of the corner lip (see illustration [Location 2 Portion]) to improve the sealing effectiveness.

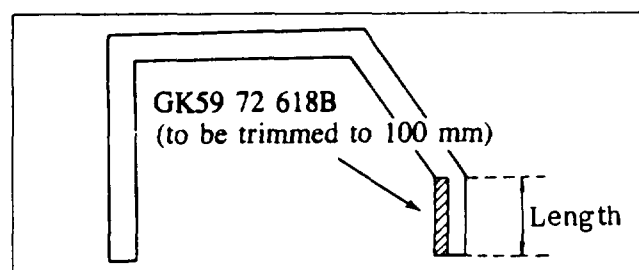


5. Fold up the glass run channel (see illustration [Location 3 portion]) and install a pad as indicated by the circle in the illustration.



Pad Size:

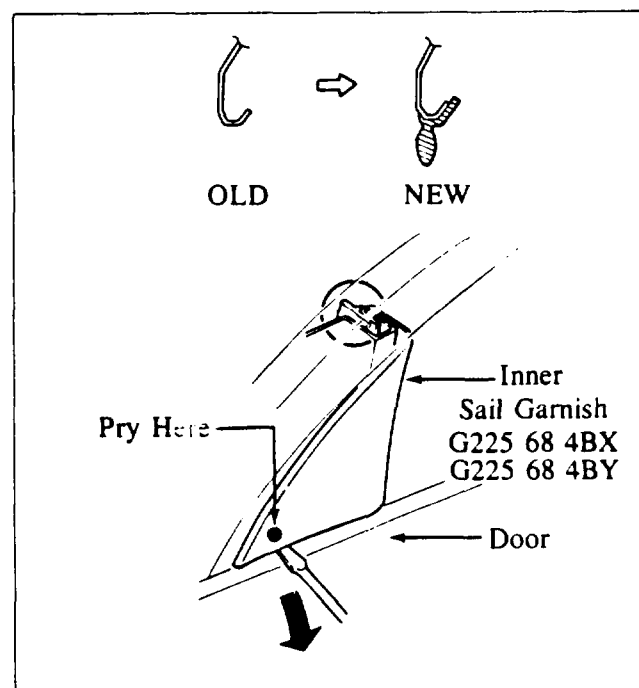
Length (4 & 5-Door) = 100 mm
 Thickness = 2 mm
 Width = 10 mm



6. Using a flat screwdriver, remove the inner sail garnish by prying it out at the area shown by illustration and install a new level inner sail garnish.

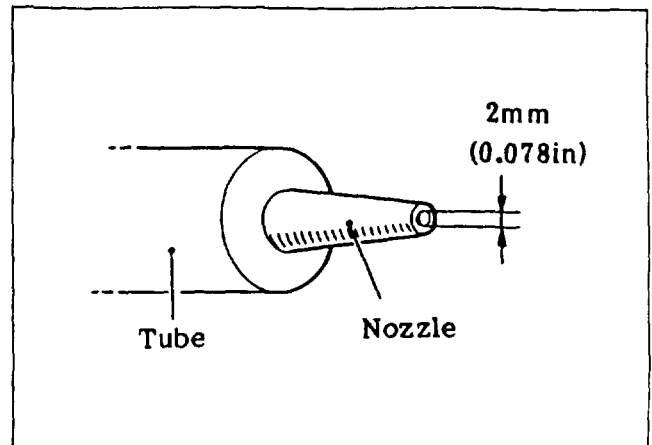
NOTE: Using a flat screwdriver, pry sail garnish out of its location, starting from the lower rear corner then working forward (as per illustration). Also, care must be taken not to damage paint on the surrounding area.

7. Perform rear door weatherstrip improvements following the same steps as used on the front door (Section 2, steps 1 & 2).

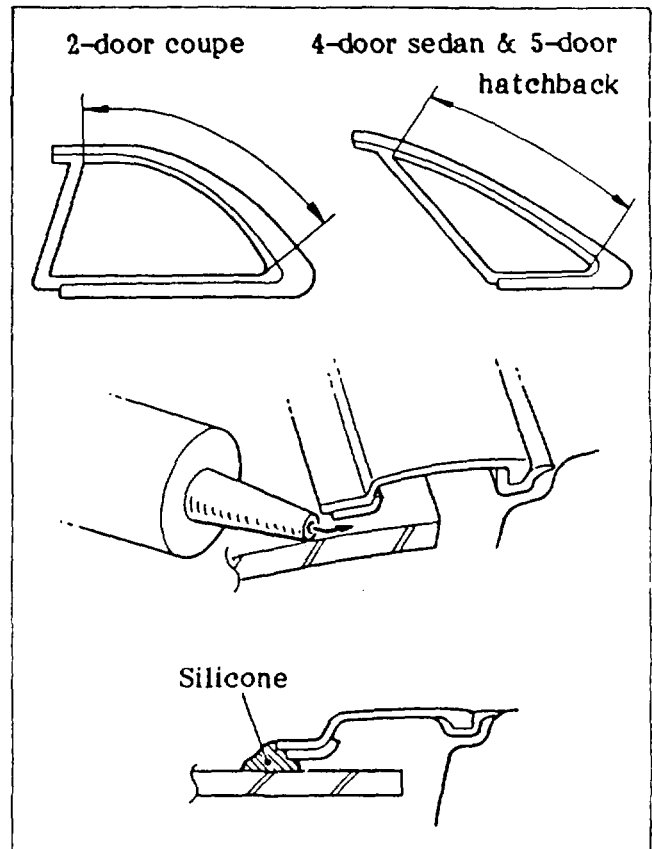


Condition C: Wind Noise/Fluttering Noise at Rear Quarter Window Area

1. Prepare a tube of silicone sealer as shown in the illustration.



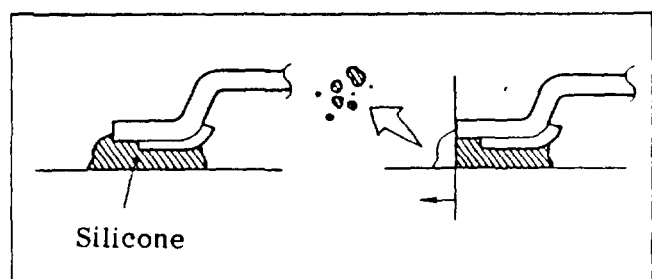
2. Clean the rear quarter window glass and apply silicone between the glass and the garnish.



3. Using a spatula, push the silicone into the area between the glass and garnish.
4. Remove all protruding silicone.

NOTE:

Silicone will cure and become hard in approximately 24 hours.



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PARTS INFORMATION

MX-6

Repair Kit Part Number: GJ83 75 750 (Noiseless Pack)

PART NO.	DESCRIPTION	QTY
GJ83 58 618B	Glass Runchannel Pad	2
GJ21 58 619	Guide Rail Pad	2
GJ21 58 821B	Weatherstrip-Glass In. RH	1
GJ21 59 821B	Weatherstrip-Glass In. LH	1
GJ21 50 517	"A"-Pillar Protector RH	1
GJ21 50 537	"A"-Pillar Protector LH	1
GJ21 50 G27 †	Rear Quarter Window Protector	2
GJ25 69 11X	Manual Mirror Seal Rubber RH	1
GJ25 69 17X	Manual Mirror Seal Rubber LH	1
GJ35 69 11X	Power Mirror Seal Rubber RH	1
GJ35 69 17X	Power Mirror Seal Rubber LH	1
GJ21 69 12X	Seal Packing	2

NOTE:

- The parts indicated by † are not necessary. Please discard them.
- Repair parts for these procedures will be available at the beginning of April, 1989.

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5-Door Hatchback

Repair Kit Part Number: GK72 75 750 (Noiseless Pack)

PART NO.	DESCRIPTION	QTY
G306 72 7F1A	Rear Door Weatherstrip Pad	2
GJ83 58 618B	Glass Runchannel Pad-Fr.	2
GK59 72 618B	Glass Runchannel Pad-Rr.	2
GK59 72 619	Glass Runchannel Pad-Rr. Door Corner	2
GJ21 58 619	Guide Rail Pad-Fr.	2
G211 58 821A	Weatherstrip-Glass In. Fr. RH	1
G211 59 821A	Weatherstrip-Glass In. Fr. LH	1
G211 72 821B	Weatherstrip-Glass In. Rr. RH	1
G211 73 821B	Weatherstrip-Glass In. Rr. LH	1
G211 50 517	"A"-Pillar Protector RH	1
G211 50 537	"A"-Pillar Protector LH	1
G225 50 G27 †	Rear Quarter Window Protector	2
G225 50 807 †	Rear Quarter Window Seal Rubber	2
G225 68 4BX	Sail Garnish Assembly RH	1
G225 68 4BY	Sail Garnish Assembly LH	1
GJ25 69 11X	Manual Mirror Seal Rubber RH	1
GJ25 69 17X	Manual Mirror Seal Rubber LH	1
GJ35 69 11X	Power Mirror Seal Rubber RH	1
GJ35 69 17X	Power Mirror Seal Rubber LH	1
GJ21 69 12X	Seal Packing	2

NOTE:

- The parts indicated by † are not necessary. Please discard them.
- Repair parts for these procedures will be available at the beginning of April, 1989.

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4-Door Sedan

Repair Kit Part Number: GK59 75 750 (Noiseless Pack)

PART NO.	DESCRIPTION	QTY
G211 72 7F1A	Rear Door Weatherstrip Pad	2
GJ83 58 618B	Glass Runchannel Pad-Fr.	2
GK59 72 618B	Glass Runchannel Pad-Rr.	2
GK59 72 619	Glass Runchannel Pad-Rr. Door Corner	2
GJ21 58 619	Guide Rail Pad-Fr.	2
G211 58 821A	Weatherstrip-Glass In. Fr. RH	1
G211 59 821A	Weatherstrip-Glass In. Fr. LH	1
G211 72 821B	Weatherstrip-Glass In. Rr. RH	1
G211 73 821B	Weatherstrip-Glass In. Rr. LH	1
G211 50 517	"A"-Pillar Protector RH	1
G211 50 537	"A"-Pillar Protector LH	1
G211 50 G27 †	Rear Quarter Window Protector	2
G211 50 807 †	Rear Quarter Seal Rubber	2
G211 68 4BX	Sail Garnish Assembly RH	1
G211 68 4BY	Sail Garnish Assembly LH	1
GJ25 69 11X	Manual Mirror Seal Rubber RH	1
GJ25 69 17X	Manual Mirror Seal Rubber LH	1
GJ35 69 11X	Power Mirror Seal Rubber RH	1
GJ35 69 17X	Power Mirror Seal Rubber LH	1
GJ21 69 12X	Seal Packing	2

NOTE:

- The parts indicated by † are not necessary. Please discard them.
- Repair parts for these procedures will be available at the beginning of April, 1989.

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WARRANTY INFORMATION

Customer Comment Code: 6C
 Damage Code: 99
 Part Number of Main Cause: (e.g.) GK59 75 750 (Part Number of Repair Kit)
 Operation Number: (see charts below)
 Labor Hour: (see charts below)

Condition 1. 4-Door Sedan & 5-Door Hatchback

	REPAIR	OPERATION NO.	LABOR HOURS
A	Wind noise/fluttering noise from rear quarter garnish	XX0252RX	0.3 Hr.
B	Wind noise at rear door area	XX0274RX	0.5 Hr.
C	Wind noise at front door area and door mirror	XX0312RX	1.2 Hr.
D	A + B + C	XX0311RX	2.0 Hr.

Condition 2. MX-6

	REPAIR	OPERATION NO.	LABOR HOURS
A	Wind noise/fluttering noise from rear quarter garnish	XX0252RX	0.3 Hr.
B	Wind noise at front door area and door mirror	XX0312RX	1.2 Hr.
C	A + B	XX0309RX	1.5 Hr.

NOTE:

- Repair parts for these procedures will be available at the beginning of April, 1989.